

PART - GROUP CHANGE NOTIFICATION		Bulletin no	2013-016-YD	Date	01.03.2013	
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	Copy to	THD	✓	ABMİ - ÜPB	✓	ABMİ - MÜT
ABMİ - ÜGB		✓	ABMİ - MT		ABMİ - İGT	Customer

TECHNICAL EXPLANATION OF THE CHANGE

Issue Running change of hinge group

Explanation:

After 01.03.2013 due to the production improvement, hinge group of below listed models will be changed. The old parts should be used with old productions produced before 01.03.2013 and the new parts should be used at new productions produced after 01.03.2013.

List for the new and the old parts can be seen in the section of "INFORMATION ABOUT THE PART CHANGES", models that are affected by this change are given in the section of "INFORMATION ABOUT THE PRODUCT CHANGES"

After



Before



INFORMATION ABOUT THE PART CHANGES

Ref	New part(s)		Ref	Old Part(s)		Code
	Part name	Stock number		Part name	Stock number	
440	ANGORA HINGE SPRING	1783160100	440	HITIT DOOR HINGE SPRING	1764170200	B2
	-	-	472	HITIT SPRING HOLDER	1764160100	B2
470	HINGE WHEEL	1881040200		-	-	B2
9213	WASHER	1831780000		-	-	B2
471	HINGE ROPE GROUP	1881050300		-	-	B2
470	ANGORA U HINGE ROLLER	1783140100		-	-	B2

A - Old stocks can be used; Old & new parts are fully interchangeable

B - Old stocks can be used; Old parts are interchangeable with old productions & new parts are interchangeable with new productions

C - Old stocks can not be used; New parts are interchangeable with old & new productions

D - Old stocks can not be used; New parts are interchangeable with new productions

E - Old stocks can be used at old models; New parts are interchangeable with old & new productions

1 - Performance / **2** - Production improvement / **3** - Safety / **4** - Material or dimension change / **5** - Additional part / **6** - Part cancellation / **7** - Alternative use

INFORMATION ABOUT THE PRODUCT CHANGES

Number	Date	Model	Last Serial Number Assembly Line-1	Last Serial Number Assembly Line-2	Last Serial Number Assembly Line-3
1	04.03.2013	7663433953	2013 öncesi/before 2013	2013 öncesi/before 2013	2013 öncesi/before 2013
2	04.03.2013	7628038342	2013 öncesi/before 2013	2013 öncesi/before 2013	2013 öncesi/before 2013
3	04.03.2013	7624631653	2013 öncesi/before 2013	2013 öncesi/before 2013	2013 öncesi/before 2013